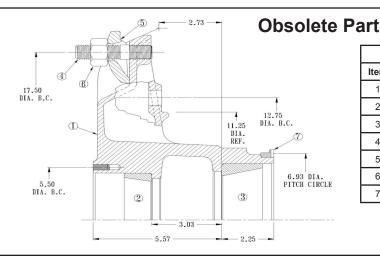


SERVICE BULLETIN #125

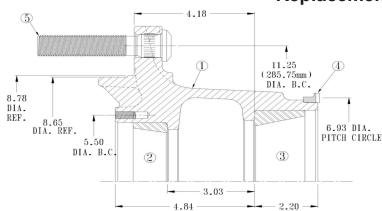
04/14/14

9660 Spoke Wheel

Upon depletion of inventory, the 9660 spoke will become obsolete with no direct replacement. We do however recommend a replacement: the 10-stud 2530 hub. This requires changing brake drums, changing to a disc hub, and changing to disc wheels instead of demountable rims. If you have any questions, please contact the Webb Engineering department via email to engineering@webbwheel.com or call 256-736-6356.



9660 Bill of Material					
Item	Part No.	Description	Qty		
1	9660T	6 Spoke 20" ABS Wheel	1		
2	552A	Outer Bearing Cup	1		
3	6420	Inner Bearing Cup	1		
4	171028	Rim Stud	6		
5	16177	Rim Clamp	6		
6	74710	Hex Nut	6		
7	51048	ABS Ring	1		



Replacement Option

2530 Bill of Material					
Item	Part No.	Description	Qty		
1	2530T	10 Stud 11.25" Outboard Drive Hub	1		
2	552A	Outer Bearing Cup	1		
3	6420	Inner Bearing Cup	1		
4	51048	ABS Ring	1		
5	Varies	Serrated Stud (M22x1.5 or 3/4-16)	10		

REPLACEMENT ASSEMBLIES				
Hub Service Assembly	Wheel Type	ABS		
25301PLT	BSN Steel	ABS		
25301PRT	BON Sleel	ABS		
253010T	No Studs	ABS		
253011T	FN-Steel	ABS		
253013T	FN-Aluminum	ABS		

Replacement Drum Numbers	Size
65654B	16.50" x 5"
65162B	16.50" x 6"